



9806

Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1		850399 1	PUMP ASSEMBLY, Water	2		
2	22	49146	PLUG, Pipe	1	(Standard Cooling)	
3	27	34897	GASKET, Water Pump	2		
4	22	860346	FITTING, Elbow (90 Degree) (.750)	1	(Closed Cooling)	
5	16	35342	STUD, (.312-24/.375-16 x 2.5625)	2		
6	10	32132	SCREW, (.375-16 x 1.750)	1		
6	10	47688	SCREW, (.375-16 x 2.750)	1		
7		807729T	PULLEY, Water Pump	1	(Standard Cooling)	
7		865047T	PULLEY, Water Pump	1	(Closed Cooling)	
8	10	47277	SCREW, (.312-24 x .750)	4		
9		864297001	SENSOR ASSEMBLY, Crankshaft I	1		
10	25	885192	O-RING	1		
11	10	884018	SCREW	1		
12		807730T	PULLEY, Crankshaft	1		
13	10	34352	SCREW, (.375-24 x .875)	3		
14		863397	HARMONIC BALANCER	1		
15	10	32515	SCREW, (.437-20 x 2.50)	1		
16	13	39131	LOCKWASHER, (.437)	1		
17	12	71458	WASHER	1		
18		863396001	TIMING COVER ASSEMBLY, Scre	1		
19		863398	RELUCTOR WHEEL	1		
20		845941	RETAINER, Camshaft	1		
21	10	845943	SCREW, (.250-20 x .500)	2		
22		17161T	CHAIN, Timing	1		
23	43	811659 1	SPROCKET, Camshaft	1		
24	10	845942	SCREW, (.312-18 x .750)	3		
25	43	17160	SPROCKET, Crankshaft	1		
26	19	816565	PLUG, Pipe(.468)	1		
27	57	865615004	BELT	1	(Standard Cooling) (Alpha) (With P	
27	57	865615009	BELT	1	(Standard Cooling) (Alpha) (CHS a	
27	57	865615003	BELT	1	(Standard Cooling) (Bravo) (With P	
27	57	865615008	BELT	1	(Standard Cooling) (Bravo) (CHS a	
27	57	865615006	BELT	1	(Alpha/Bravo) (Closed Cooling) (W	
27	57	865615008	BELT	1	(Alpha/Bravo) (Closed Cooling) (Ch	
-	27	861246A05	GASKET SET, Engine Overhaul	1		